

Split

Work Order ID 143706-2

March 21, 2016 3:34:41 PM

\*143706\*

Page 1

Item ID: D3784-044

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Seat Support Assembly, RH

Stop \*NS2\*

Start Date: 3/28/2016 Start Qty: 8.00

\*8\*

Cust Item ID:

Required Date: 4/15/2016 Req'd Qty: 8.00

\*8\*

Customer:

Reference:

Approvals:

Process Plan: SLX

Date: 20160321

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3784

Rev B

100

Pick Kit

0.00

\*100\*

Packaging

Memo

0.00

Packaging

110

Small Fab

0.00

\*110\*

Small Fab

Memo

0.04

Small Fab

1-assemble as per dwg D3784\*\*\*\*Note 8: Hole "A" is located 5" from the end of D3770-3 tube and must be oriented down\*\*\*\*\*Note 8: Hole "B" is located 5" from the end of D3770-1 tube and must be oriented forward\*\*\*\*

120

QC5- Inspect part completeness to step on W/O

0.00

\*120\*

QC

Memo

0.00

Quality Control

Once Split  
16w506

**Work Order ID 143706**

March 21, 2016 3:34:41 PM

**\*143706\***

Page 2

Item ID: D3784-044

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Seat Support Assembly, RH

Stop **\*NS2\***

Start Date: 3/28/2016 Start Qty: 8.00

**\*8\***

Cust Item ID:

Required Date: 4/15/2016 Req'd Qty: 8.00

**\*8\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                    | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|---------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130                            | Identify as per dwg & Stock Location: _____ | 0.00                 |         |        |              |               |               |                  |                |
| <b>*130*</b>                   |                                             |                      |         |        |              |               |               |                  |                |
| Packaging                      | Memo                                        | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      |                                             |                      |         |        |              |               |               |                  |                |
| 140                            | QC21- Final Inspection - Work Order Release | 0.00                 |         |        |              |               |               |                  |                |
| <b>*140*</b>                   |                                             |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                        | 0.01                 |         |        |              |               |               |                  |                |
| Quality Control                |                                             |                      |         |        |              |               |               |                  |                |

u 16-05-06

March 21, 2016 3:34:45 PM

**Work Order ID:** 143706

**\*143706\***

**Parent Item:** D3784-044

**\*D3784-044\***

**Parent Item Name:** Seat Support Assembly, RH

**Start Date:** 3/28/2016

**Required Date:** 4/15/2016

**Start Qty: 8.00**

**Required Qty: 8.00**

**Comments:** IPP Rev:A 08-05-19 new issue DD verified by:ec  
IPP Rev:B 08-07-18 revB as per dwg DD verified by:EC

| Component Item ID/<br>Item Name                             | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit     | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|-------------------------------------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-----------------|--------------|---------------|----------------|--------|
| AN525-10R20<br><b>*AN525-10R20*</b><br>Screw                |                        | Purchased     | No          |                     |                  | 110             | Each               | 70.0000        | 4               | 32           |               |                |        |
| <b>**</b>                                                   |                        |               |             |                     |                  |                 |                    |                |                 |              |               |                |        |
|                                                             |                        |               |             | <u>Location</u>     |                  |                 | <u>Loc Qty</u>     |                | <u>Loc Code</u> |              |               |                |        |
|                                                             |                        |               |             | GA                  |                  |                 | 70                 |                |                 |              |               |                |        |
|                                                             |                        |               |             |                     | m131305          |                 | 70                 |                |                 |              |               |                |        |
| D3763-041<br><b>*D3763-041*</b><br>End Fitting Assembly     |                        | Manufactured  | No          |                     |                  | 110             | Each               | 1.0000         | 2               | 16           |               |                |        |
| <b>**</b>                                                   |                        |               |             |                     |                  |                 |                    |                |                 |              |               |                |        |
|                                                             |                        |               |             | <u>Location</u>     |                  |                 | <u>Loc Qty</u>     |                | <u>Loc Code</u> |              |               |                |        |
|                                                             |                        |               |             | ST251               |                  |                 | 1                  |                |                 |              |               |                |        |
|                                                             |                        |               |             |                     | 127628           |                 | 1                  |                |                 |              |               |                |        |
| D3763-044<br><b>*D3763-044*</b><br>End Fitting Assembly, RH |                        | Manufactured  | No          |                     |                  | 110             | Each               | 1.0000         | 1               | 8            |               |                |        |
| <b>**</b>                                                   |                        |               |             |                     |                  |                 |                    |                |                 |              |               |                |        |
|                                                             |                        |               |             | <u>Location</u>     |                  |                 | <u>Loc Qty</u>     |                | <u>Loc Code</u> |              |               |                |        |
|                                                             |                        |               |             | ST251               |                  |                 | 1                  |                |                 |              |               |                |        |
|                                                             |                        |               |             |                     | 123433           |                 | 1                  |                |                 |              |               |                |        |
| D3770-1<br><b>*D3770-1*</b><br>Tube                         |                        | Manufactured  | No          |                     |                  | 110             | Each               | 0.0000         | 1               | 8            |               |                |        |
| <b>**</b>                                                   |                        |               |             |                     |                  |                 |                    |                |                 |              |               |                |        |

**Picklist Print**

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Work Order ID: 143706

**\*143706\***

Parent Item: D3784-044

**\*D3784-044\***

Parent Item Name: Seat Support Assembly, RH

Start Date: 3/28/2016

Required Date: 4/15/2016

Start Qty: 8.00

Required Qty: 8.00

D3770-3

Manufactured No

110

Each

4.0000

1

8

**\*D3770-3\*****\*\***

Tube

LocationLoc QtyLoc Code

ST254

4

127767

4

MS21042L3

Purchased No

110

Each

2,536.000

4

32

**\*MS21042L3\*****\*\***

Nut

LocationLoc QtyLoc Code

FP001

100

m133790

100

GA

849

m133790

49

m134360

800

OVER007

1200

m134360

1200

Return2016

1

M132382

1

ST304

378

m134039

378

ST305

8

M108816

4

M128754

4

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Shop Packet Print

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# Picklist Print

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Page 3

Work Order ID: 143706

**\*143706\***

Parent Item: D3784-044

**\*D3784-044\***

Parent Item Name: Seat Support Assembly, RH

Start Date: 3/28/2016

Required Date: 4/15/2016

Start Qty: 8.00

Required Qty: 8.00

NAS1149D0332J

Purchased

No

110

Each

1,873.000

4

32

**\*NAS1149D0332.J\***

**\*\***

Washer

Location

Loc Qty

Loc Code

CA

14

m129682

14

FP001

4

m133498

4

GA

118

m132677

118

ST260a

1600

m133988

600

m134502

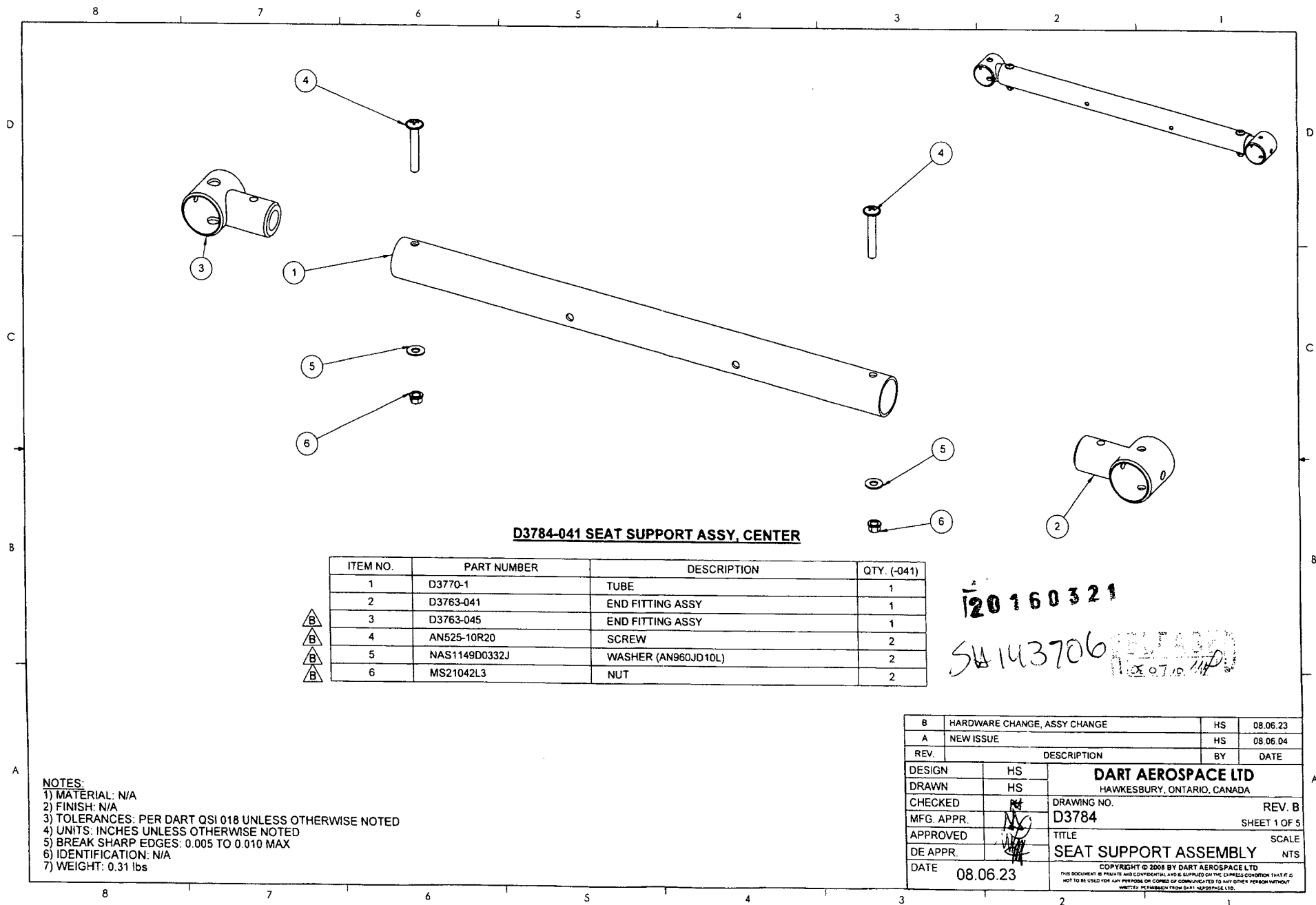
1000

ST266

137

m133498

137

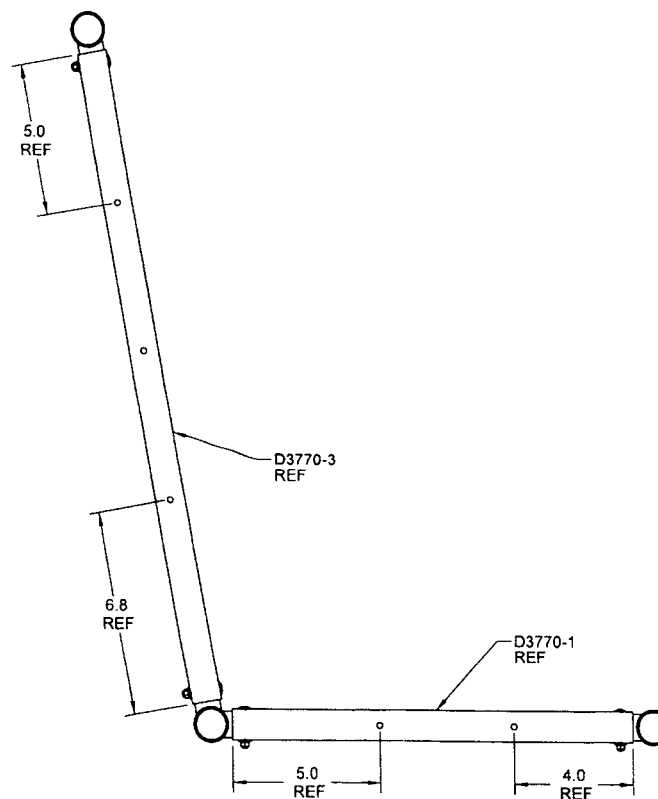


| ITEM NO. | PART NUMBER   | DESCRIPTION          | QTY. (-043) |
|----------|---------------|----------------------|-------------|
| 1        | D3763-043     | END FITTING ASSY, LH | 1           |
| 2        | D3770-1       | TUBE                 | 1           |
| 3        | D3770-3       | TUBE                 | 1           |
| 4        | D3763-041     | END FITTING ASSY     | 2           |
| 5        | NAS1149D0332J | WASHER (AN960JD10L)  | 4           |
| 6        | MS21042L3     | NUT                  | 4           |
| 7        | AN525-10R20   | SCREW                | 4           |

# **D3784-043 SEAT SUPPORT ASSY, LH**

NOTES:  
1) MATERIAL: N/A  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: 0.78 lbs

|            |          |                                                                                                                                                                                                                                                                                            |              |
|------------|----------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| DESIGN     | HS       | <b>DART AEROSPACE LTD</b>                                                                                                                                                                                                                                                                  |              |
| DRAWN      | HS       | HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                                                                |              |
| CHECKED    | PH       | DRAWING NO.                                                                                                                                                                                                                                                                                | REV. B       |
| MFG. APPR. |          | <b>D3784</b>                                                                                                                                                                                                                                                                               | SHEET 2 OF 5 |
| APPROVED   |          | TITLE                                                                                                                                                                                                                                                                                      | SCALE        |
| DE APPR.   |          | <b>SEAT SUPPORT ASSEMBLY</b>                                                                                                                                                                                                                                                               | NTS          |
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**D3784-043 SEAT SUPPORT ASSY, LH**

08-07-10 / 117

|            |                    |                                                                                                                                                                                                                                                                                          |              |
|------------|--------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| DESIGN     | HS                 | <b>DART AEROSPACE LTD</b>                                                                                                                                                                                                                                                                |              |
| DRAWN      | HS                 | HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                                                              |              |
| CHECKED    | <i>[Signature]</i> | DRAWING NO.                                                                                                                                                                                                                                                                              | REV. B       |
| MFG. APPR. | <i>[Signature]</i> | <b>D3784</b>                                                                                                                                                                                                                                                                             | SHEET 3 OF 5 |
| APPROVED   | <i>[Signature]</i> | TITLE                                                                                                                                                                                                                                                                                    | SCALE        |
| DE APPR.   | <i>[Signature]</i> | <b>SEAT SUPPORT ASSEMBLY</b>                                                                                                                                                                                                                                                             | NTS          |
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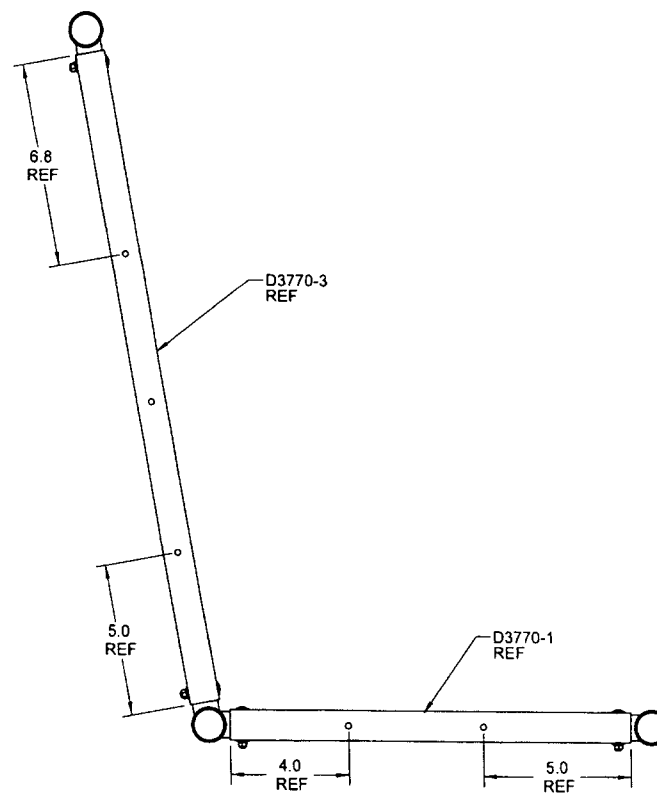
| ITEM NO. | PART NUMBER   | DESCRIPTION          | QTY. (-044) |
|----------|---------------|----------------------|-------------|
| 1        | D3763-044     | END FITTING ASSY, RH | 1           |
| 2        | D3770-1       | TUBE                 | 1           |
| 3        | D3770-3       | TUBE                 | 1           |
| 4        | D3763-041     | END FITTING ASSY     | 2           |
| 5        | MS21042L3     | NUT                  | 4           |
| 6        | NAS1149D0332J | WASHER (AN960JD10L)  | 4           |
| 7        | AN525-10R20   | SCREW                | 4           |

B  
 B  
 B

# **D3784-044 SEAT SUPPORT ASSY, RH**

NOTES:  
 1) MATERIAL: N/A  
 2) FINISH: N/A  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
 6) IDENTIFICATION: N/A  
 7) WEIGHT: 0.78 lbs

|            |          |                                                                                                                                                                                                                                                                |              |
|------------|----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| DESIGN     | HS       | <b>DART AEROSPACE LTD</b>                                                                                                                                                                                                                                      |              |
| DRAWN      | HS       | HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                                    |              |
| CHECKED    | RA       | DRAWING NO.                                                                                                                                                                                                                                                    | REV. B       |
| MFG. APPR. | RA       | <b>D3784</b>                                                                                                                                                                                                                                                   | SHEET 4 OF 5 |
| APPROVED   | RA       | TITLE                                                                                                                                                                                                                                                          | SCALE        |
| DE APPR.   | RA       | <b>SEAT SUPPORT ASSEMBLY</b>                                                                                                                                                                                                                                   | NTS          |
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**D3784-044 SEAT SUPPORT ASSY, RH**

|            |          |                                                                                                                                                                                                                                                                                                  |              |
|------------|----------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| DESIGN     | HS       | <b>DART AEROSPACE LTD</b>                                                                                                                                                                                                                                                                        |              |
| DRAWN      | HS       | HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                                                                      |              |
| CHECKED    | PH       | DRAWING NO.                                                                                                                                                                                                                                                                                      | REV. B       |
| MFG. APPR. | 41       | D3784                                                                                                                                                                                                                                                                                            | SHEET 5 OF 5 |
| APPROVED   | 41       | TITLE                                                                                                                                                                                                                                                                                            | SCALE        |
| DE APPR.   | 41       | SEAT SUPPORT ASSEMBLY                                                                                                                                                                                                                                                                            | NTS          |
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